

REASON

- **To use TWGSS to its full potential, you must properly prepare the tank for TWGSS training.**

TRAINING OBJECTIVE

- **Given an operational M1A2 tank with BII, eye-safe laser filter installed, and a muzzle boresight device, you will perform the following tasks:**
 - **Conduct prepare-to-fire checks**
 - **Boresight tank**
 - **Update automatic and manual inputs**
 - **Prepare tank-specific equipment**

AUTOMATIC AND MANUAL INPUTS

- **Ammunition temperature 70 F**
- **Barometric pressure 29.92**
- **Air temperature 59 F**
- **Set crosswind to 0 and select MANUAL**
- **CANT sensor to AUTO position**
- **LEAD sensor to ON position**
- **RANGE to NORMAL operation**
- **PITCH/ROLL to ON position**
- **HULL/TURRET (H/T) sensor to ON position**
- **HULL/TURRET alignment verified**

AUTOMATIC AND MANUAL INPUTS

AMMUNITION	SUBDES	AZ	EL
· HEAT	M830	-0.25 L	+0.37 D
· SABOT	M829A1	0.0	-0.45 U

COAX GCDDP INPUTS

- **Set coax boresight values equal to main gun boresight values**
- **Set coax zero to $AZ = 0.0$ and $EL = 0.0$**

PREPARATION OF TANK-SPECIFIC EQUIPMENT

- **Position main gun over right No. 2 road wheel**
- **Secure elevation lock and engage turret traverse lock**
- **Gun/turret drive switch to MANUAL**
- **Turret utility power switch OFF**
- **Vehicle master power switch and turret power switch OFF**
- **Inspect and clean muzzle**
- **Inspect and clean GAS optical port**
- **Remove loader's hatch periscope**
- **Remove FCEU protective guard**
- **Adjust load plan (if needed)**

SUMMARY

- **Pre/post firing checks**
- **Boresight FCS**
- **Update GCDP**
- **Prepare tank-specific equipment**

CLOSING STATEMENT

- **To get the desired training result from TWGSS, you must first properly prepare the tank.**